

CLAIMS

1. A method of highly purifying a glass body, the method comprising:

5 applying voltages, in a nearly radial direction of said glass body, to at least a part in a longitudinal direction of a columnar or cylindrical glass body from at least one pair of electrodes placed on an exterior of an outer circumferential surface of the glass body.

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2. The method of highly purifying a glass body according to claim 1, wherein said electrodes are plural anodes and plural cathodes arranged in a circumferential direction of said glass body, and wherein a potential
15 of each of said anodes and a potential of each of said cathodes are respectively set.

3. The method of highly purifying a glass body according to claim 1 or 2, wherein a relative swinging motion
20 between said glass body and each of said electrodes occurs in a circumferential direction of said glass body.

4. The method of highly purifying a glass body according to one of claims 1 to 3, further comprising:

25 a surface removing process of removing a portion

of the glass body extending from the outer circumferential surface inward to a predetermined depth after the voltages are applied to the glass body.

5 5. A method of highly purifying a glass body, the method comprising:

when a cylindrical glass body is rotated around a central axis thereof used as a rotation axis at a rotational speed, which is equal to or more than 1 rpm and equal to or less than 100 rpm, applying voltages,
10 in a nearly radial direction of said glass body, to at least a part in a longitudinal direction of said glass body from electrodes disposed at an outer circumferential surface side and an inner
15 circumferential surface side of said glass body.

6. The method of highly purifying a glass body according to claim 5, wherein the voltages are applied while said cylindrical glass body is rotated around the central
20 axis to be used as a rotation axis at a rotational speed, which is equal to or more than 1 rpm and equal to or less than 20 rpm.

7. The method of highly purifying a glass body according
25 to claim 5 or 6, further comprising:

a surface removing process of removing a portion of the glass body extending from an outer circumferential surface inward to a predetermined depth after the voltages are applied to the glass body, wherein a voltage
5 gradient of the voltage is set to be a negative gradient in a direction from the inner circumferential side of said glass body to the outer circumferential side thereof.

- 10 8. The method of highly purifying a glass body according to claim 5 or 6, further comprising:

a surface removing process of removing a portion of the glass body extending from an inner circumferential surface outward to a predetermined depth after the
15 voltages are applied to the glass body, wherein a voltage gradient of the voltage is set to be a negative gradient in a direction from the outer circumferential side of said glass body to the inner circumferential side thereof.

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9. The method of highly purifying a glass body according to one of claims 1 to 8, wherein the voltages are simultaneously applied to an entirety in a longitudinal direction of an effective portion of said glass body.

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10. The method of highly purifying a glass body according to one of claims 1 to 8, wherein the voltages are serially applied to said glass body in a longitudinal direction of the glass body.

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11. The method of highly purifying a glass body according to claim 10, wherein while the voltages are serially applied to said glass body in a longitudinal direction of the glass body, portions, to which the
10 voltages have been applied, are sequentially cooled.

12. The method of highly purifying a glass body according to one of claims 1 to 11, wherein a length in the longitudinal direction of said effective portion
15 of said glass body is equal to or more than 500 mm.

13. A method of highly purifying a glass body, the method comprising:

applying voltages in a longitudinal direction of
20 a columnar or cylindrical glass body from electrodes placed on exteriors of a first end surface and a second end surface in a longitudinal direction of said glass body.

25 14. The method of highly purifying a glass body

according to claim 13, further comprising:

an end portion removing process of removing a portion of the glass body extending from the second end surface of said glass body to the first end surface to a predetermined depth wherein a voltage gradient of the voltage is set to be a negative gradient in a direction from the first end surface to the second end surface of said glass body.

10 15. The method of highly purifying a glass body according to claim 13 or 14, wherein a length in a longitudinal direction of an effective portion of said glass body is less than 500 mm.

15 16. The method of highly purifying a glass body according to one of claims 1 to 15, wherein the voltages are applied without bringing said electrodes in contact with said glass body.

20 17. The method of highly purifying a glass body according to one of claims 1 to 15, wherein the voltages are applied in a state in which at least a part of said electrodes is brought into contact with said glass body.

25 18. The method of highly purifying a glass body

according to one of claims 1 to 4 and claims 13 to 15,
wherein the voltages are applied while heating a portion
of said columnar glass body, to which the voltages are
applied, to a temperature that is less than 1450 °C.

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19. The method of highly purifying a glass body
according to one of claims 1 to 17, wherein the voltages
are applied while heating a portion of said glass body,
to which the voltages are applied, to a temperature that
10 is less than 1300 °C.

20. The method of highly purifying a glass body
according to claim 18 or 19, wherein the voltages are
applied while heating a portion of said glass body, to
15 which the voltages are applied, to a temperature that
is equal to or higher than 450 °C.

21. The method of highly purifying a glass body
according to claim 18 or 19, wherein the voltages are
20 applied while heating a portion of said glass body, to
which the voltages are applied, to a temperature that
is equal to or higher than 600 °C.

22. The method of highly purifying a glass body
25 according to claim 18 or 19, wherein the voltages are

applied while heating a portion of said glass body, to which the voltages are applied, to a temperature that is equal to or higher than 900 °C.

5 23. The method of highly purifying a glass body according to one of claims 1 to 22, wherein a content concentration of impurity cations contained in an effective portion of said glass body is decreased to equal to or less than 0.01 ppm by weight.

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24. A high purity glass body highly purified by the method of highly purifying a glass body according to one of claims 1 to 12, wherein an outside diameter of the glass body is equal to or more than 100 mm, and wherein
15 a length of an effective portion is equal to or more than 500 mm.

25. A high purity glass body highly purified by the method of highly purifying a glass body according to
20 one of claims 13 to 15, wherein an outside diameter of the glass body is equal to or more than 100 mm, and wherein a length of an effective portion is less than 500 mm.

26. The high purity glass body according to claim 24
25 or 25, wherein a content concentration of impurity

cations contained in an effective portion of said glass body is equal to or less than 0.01 ppm by weight.

27. A method of manufacturing a glass tube by heating
5 a columnar or cylindrical glass body to thereby soften said glass body, and then bringing a boring jig in contact with the softened portion of said glass body to thereby gradually form said glass body into a glass tube, the method comprising:

10 when said boring jig is brought into contact with said glass body, applying voltages, in a nearly radial direction of said glass body, to said glass tube from at least one pair of electrodes provided on an exterior of an outer circumferential surface of said glass body
15 to thereby generate a voltage gradient.

28. A method of manufacturing a glass tube by heating a columnar or cylindrical glass body to thereby soften said glass body, and then bringing a boring jig in contact
20 with the softened portion of said glass body to thereby gradually form said glass body into a glass tube, the method comprising:

when said boring jig is brought into contact with said glass body, applying voltages between said boring
25 jig and an outer circumferential side of said glass body

or between an inner circumferential side and an outer circumferential side of said glass tube to thereby generate a voltage gradient in a nearly radial direction of said glass body or said glass tube.

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29. A method of manufacturing a glass tube by heating a columnar or cylindrical glass body to thereby soften said glass body, and then bringing a boring jig in contact with the softened portion of said glass body to thereby gradually form said glass body into a glass tube, the method comprising:

when said boring jig is brought into contact with said glass body, applying voltages, in a longitudinal direction of said glass tube, to said glass body from electrodes provided on exteriors of a first end surface and a second end surface in a longitudinal direction of said glass body to thereby generate a voltage gradient.

20 30. The method of manufacturing a glass tube according to one claims 27 to 29, further comprising:

after said glass tube is formed, removing at least an edge or peripheral portion of said glass tube at which the voltage gradient is set to be low.

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31. An apparatus for manufacturing a glass tube, said apparatus having a heating element disposed around a columnar or a cylindrical glass member, and also having a boring jig to be brought in contact with said glass body heated by said heating element, said apparatus forming said glass body gradually into a glass tube by contacting the boring jig to the glass body, said apparatus further comprising:

at least one pair of electrodes provided on an exterior of an outer circumferential surface of said glass body.

32. An apparatus for manufacturing a glass tube, said apparatus having a heating element disposed around a columnar or a cylindrical glass member, and also having a boring jig to be brought in contact with said glass body heated by said heating element, said apparatus forming said glass body gradually into a glass tube by contacting the boring jig to the glass body,

wherein said boring jig is an electrode, and another electrode is provided on an outer circumferential side of said glass body, or wherein electrodes are provided on an inner circumferential side and the outer circumferential side of said glass tube.

33. An apparatus for manufacturing a glass tube, said apparatus having a heating element disposed around a columnar or a cylindrical glass member, and also having a boring jig to be brought in contact with said glass body heated by said heating element, said apparatus forming said glass body gradually into a glass tube by contacting the boring jig to the glass body, said apparatus further comprising:

at least one pair of electrodes provided on exteriors of both end surfaces in a longitudinal direction of said glass body.

34. The apparatus for manufacturing a glass tube according to one of claims 31 to 33, wherein said boring jig is surface-treated and at least a part of the boring jig, which makes contact with said glass body, contains one of silicon carbide, pyrocarbon, and metallic carbide.